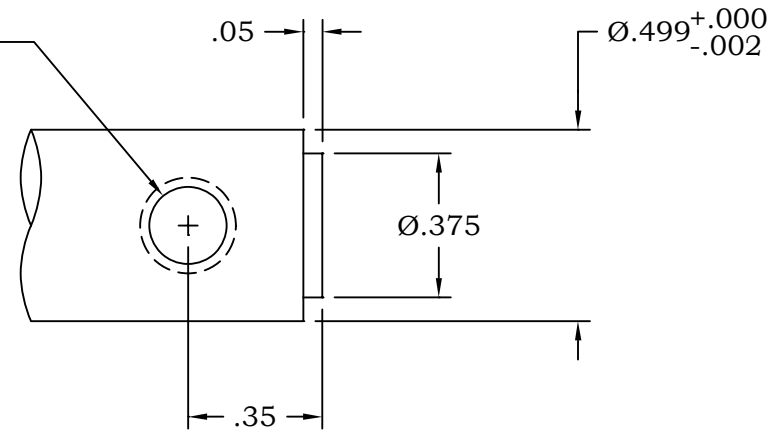


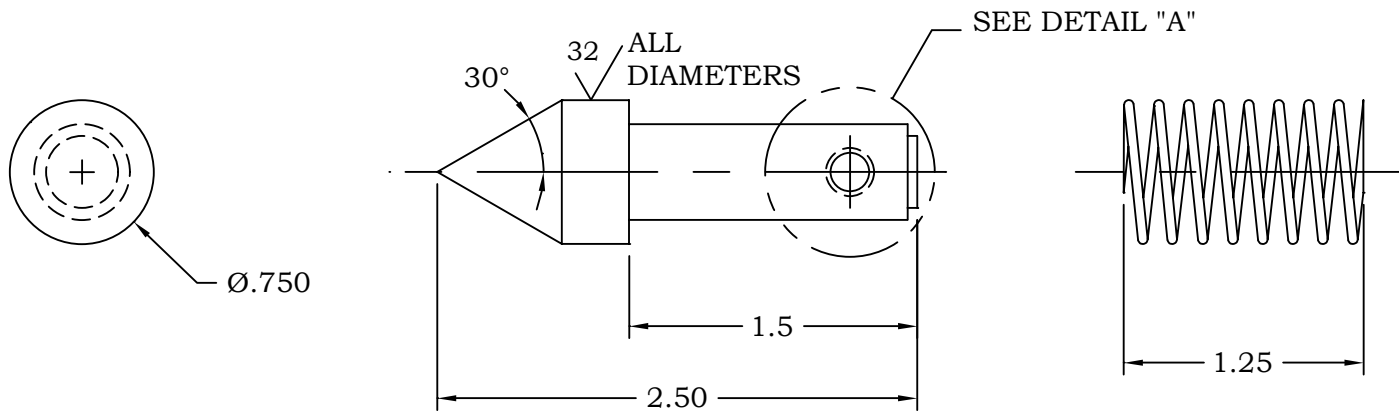
±1/64	FRACTION
±0.0100	X.X
±0.0020	X.XX
±0.0005	X.XXX
	X.XXXX
SUBTRACT 5 PTS. FOR EACH UNIT OF TOL. ANGLE ±1°	

SPRING CENTER	DR BY: J. WORTHY	DWG NO: 100-10-1	SHT 1 OF 2
THIS DRAWING IS MAINTAINED BY THE MECHANICAL ENGINEERING TECHNICIAN PROGRAM FOR USE BY STUDENTS IN THE MANUFACTURING TECHNOLOGY PROGRAM.	DATE COMPLETED 01/12/04	SCALE: FULL	REV NO: G

DRILL #7 THRU  
 TAP 1/4-20UNC THRU  
 1/16 X 45° CHAMFER  
 BOTH SIDES



DETAIL "A" - SCALE 2:1



±1/64	FRACTION
±0.0100	X.X
±0.0020	X.XX
±0.0005	X.XXX
	X.XXXX
SUBTRACT 5 PTS. FOR EACH UNIT OF TOL. ANGLE ±1°	

SPRING CENTER

DR BY: J. WORTHY

DWG NO: 100-10-2

SHT 2 OF 2

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DATE COMPLETED 01/12/04

SCALE: FULL

REV NO: F